

13.93

**Work Order ID 158217****\*158217\***

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Tuesday, March 21, 2017 1:12:41 PM

**Item ID:** D2565-111 **Accept** **\*N900040100\*** **Setup Start** **\*NS1\***  
**Revision ID:** **Stop** **\*NS2\***  
**Item Name:** Strut  
**Start Date:** 3/23/2017 **Start Qty:** 3.00 **\*3\*** **Cust Item ID:**  
**Required Date:** 3/29/2017 **Req'd Qty:** 3.00 **\*3\*** **Customer:**  
**Reference:** SCHEDULED

**Approvals:** **Process Plan:** DAS 21 **Date:** MAR 21 2017 **Tooling:** **Date:** **Run Start** **\*NR1\***  
**QC:** 9-89 **Date:** **SPC (Y/N):** **Date:** **Stop** **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                                | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp     |
|--------------------------------|-----------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|--------------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                                     |                      |         |        |              |               |               |                  |                    |
| D2565                          | Rev E  |                      |         |        |              |               |               |                  |                    |
| 100                            | Punch ends and deburr as per dwg<br>NC BRAKE                                            | 0.11                 |         |        |              |               |               |                  |                    |
| <b>*100*</b>                   |                                                                                         |                      |         |        |              | <u>3</u>      | <u>FF</u>     |                  | <u>APR 03 2017</u> |
| Brake NC                       | <b>Memo</b>                                                                             | 0.96                 |         |        |              |               |               |                  |                    |
| Brake NC                       | Punch as per Dwg D2565 using DT 8313                                                    |                      |         |        |              |               |               |                  |                    |
| 110                            | Small Fab                                                                               | 0.00                 |         |        |              |               |               |                  |                    |
| <b>*110*</b>                   |                                                                                         |                      |         |        |              | <u>3</u>      | <u>FF</u>     |                  | <u>APR 03 2017</u> |
| Small Fab                      | <b>Memo</b>                                                                             | 0.36                 |         |        |              |               |               |                  |                    |
| Small Fab                      | Deburr                                                                                  |                      |         |        |              |               |               |                  |                    |
| 120                            | QC5- Inspect part completeness to step on W/O                                           | 0.00                 |         |        |              |               |               |                  |                    |
| <b>*120*</b>                   |                                                                                         |                      |         |        |              | <u>3</u>      |               |                  | <u>APR 04 2017</u> |
| QC                             | <b>Memo</b>                                                                             | 0.06                 |         |        |              |               |               |                  |                    |
| Quality Control                |                                                                                         |                      |         |        |              |               |               |                  |                    |

 DAS  
 38  
 9-89

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Item ID: D2565-111 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Strut  
Start Date: 3/23/2017 Start Qty: 3.00 **\*3\*** Cust Item ID:  
Required Date: 3/29/2017 Req'd Qty: 3.00 **\*3\*** Customer:  
Reference: SCHEDULED

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID                      | Operation<br>Description                                                                                                                                           | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty                         | Reject<br>Number | Insp.<br>Stamp                                               |
|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------------------------------|------------------|--------------------------------------------------------------|
| 130<br><b>*130*</b><br>Powdercoat<br>Powder Coating | White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel<br><i>M 136654</i><br>Memo<br>START TIME: <i>10:40</i><br>OVEN TEMPERATURE: <i>400°</i><br>FINISH TIME: <i>11:10</i> | 0.00<br><br>0.18     |         |        |              | <i>3</i>      | <i>6</i>                              | <i>17-04-5</i>   | <i>338</i>                                                   |
| 140<br><b>*140*</b><br>QC<br>Quality Control        | QC3- Inspect Part Finish<br><br>Memo                                                                                                                               | 0.00<br><br>0.03     |         |        |              | <i>3</i>      |                                       |                  | <i>DAS</i><br><i>38</i><br><i>9-88</i><br><i>APR 05 2017</i> |
| 150<br><b>*150*</b><br>Packaging<br>Packaging       | Identify as per dwg & Stock Location: <i>8354</i><br><br>Memo                                                                                                      | 0.00<br><br>0.03     |         |        |              | <i>3x</i>     | <i>DA</i><br><i>26</i><br><i>9-88</i> |                  | <i>APR 05 2017</i>                                           |



# Picklist Print

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Work Order ID: 158217

**\*158217\***

Parent Item: D2565-111

**\*D2565-111\***

Parent Item Name: Strut

Start Date: 3/23/2017

Required Date: 3/29/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP: E01.06.04 Added Powder Coat, Removed Polish, and Added Inspection  
Levels 3 & 21 EC  
IPP: E06.05.03 Change level 2/8 to QC5 EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M304TR0.750W.049

Purchased

No

100

f

198.6040

1.1375

3.592105

**\*M304TR0 750W 049\***

**\*\***

**FF**

**MAR 28 2017**

304 RD Tube .750 x .049W

Location

Loc Qty

Loc Code

GA002

198.6039972

M135709

0.0000037

M136667

2.076315

M136760

20.2852605

M136846

36.242418

M136943

60

M137091

80

3.592105



